

ABSTRACT OF THE DISCLOSURE

The object of the present invention is to provide a turret punch press capable of discharging easily the small article work sheet cut off from the material work sheet, without employing a subhead separately from the punch driving mechanism. The punch press comprises a work sheet outlet 12 for discharging small article work sheet cut off from the material work sheet in the punch processing, employed in the lower turret 4. Moreover, a shooter 13 connected to the work sheet outlet 12 is employed in a main body frame 1.